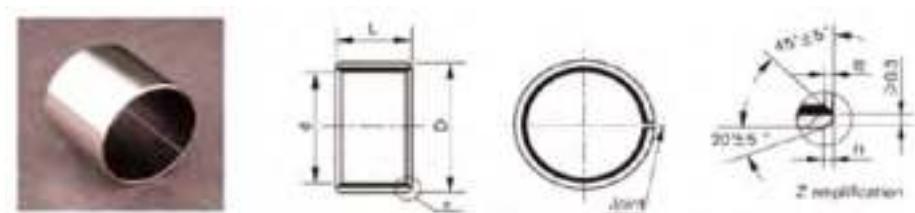


Unit: Inch

Part No.	Nominal Diameter		L +0.010 -0.010	ID After Fitted	Housing Bore (H7)	Shaft Dia (f7)	f1	f2
	d	D						
IB02DU03	1/8	3/16	3/16	0.1268	0.1878	0.1243	0.5±0.3	0.25±0.2
				0.1243	0.1873	0.1236	0.5±0.3	
IB03DU06	3/16	1/4	3/8	0.1893	0.2503	0.1865	0.5±0.3	0.25±0.2
				0.1867	0.2497	0.1858	0.5±0.3	
IB04DU06	1/4	5/16	3/8	0.2518	0.3128	0.2490	0.5±0.3	0.25±0.2
				0.2492	0.3122	0.2481	0.5±0.3	
IB05DU06	5/16	3/8	3/8	0.3143	0.3753	0.3115	0.5±0.3	0.25±0.2
IB05DU08			1/2	0.3117	0.3747	0.3106	0.5±0.3	0.25±0.2
IB06DU06	3/8	15/32	3/8	0.3769	0.4691	0.3740	0.6±0.3	0.25±0.2
IB06DU12			3/4	0.3742	0.4684	0.3731	0.6±0.3	0.3±0.2
IB07DU08	7/16	17/32	1/2	0.4394	0.5316	0.4365	0.6±0.3	0.3±0.2
IB07DU12			3/4	0.4367	0.5309	0.4355		
IB08DU06	1/2	19/32	3/8	0.5019	0.5941	0.4990	0.6±0.3	0.3±0.2
IB08DU08			1/2				0.6±0.3	0.3±0.2
IB08DU10			5/8	0.4992	0.5934	0.4980	0.6±0.3	0.3±0.2
IB08DU12			3/4				0.6±0.3	0.3±0.2
IB08DU14			7/8				0.6±0.3	0.3±0.2
IB09DU08	9/16	21/32	1/2	0.5644	0.6566	0.5615	0.6±0.3	0.3±0.2
IB09DU12			3/4	0.5617	0.6559	0.5605	0.6±0.3	0.3±0.2
IB10DU10	5/8	23/32	5/8	0.6270	0.7192	0.6240	0.6±0.3	0.3±0.2
IB10DU12			3/4	0.6242	0.7184	0.6230	0.6±0.3	0.3±0.2
IB10DU14			7/8				0.6±0.3	0.3±0.2
IB12DU08	3/4	7/8	1/2	0.7525	0.8755	0.7491	0.7±0.3	0.5±0.2
IB12DU12			3/4	0.7493	0.8747	0.7479	0.7±0.3	0.5±0.2
IB12DU16			1				0.7±0.3	0.5±0.2
IB14DU16	7/8	1	1	0.8775	1.0005	0.8741	0.7±0.3	0.5±0.2
				0.8743	0.9997	0.8729	0.7±0.3	0.5±0.2
IB16DU6	1	1 1/8	3/8	1.0025	1.1255	0.9991	0.7±0.3	0.5±0.2
IB16DU12			3/4				0.7±0.3	0.5±0.2
IB16DU16			1	0.9993	1.1247	0.9979	0.7±0.3	0.5±0.2
IB16DU24			1 1/2				0.7±0.3	0.5±0.2
IB18DU08	1 1/8	19/32	1/2	1.1278	1.2818	1.1238	0.7±0.4	0.5±0.3
IB18DU16			1	1.1240	1.2808	1.1226	0.7±0.4	0.5±0.3

# Imperial Glacier Bushes



Unit: Inch

Part No.	Nominal Diameter		L +0.010 -0.010	ID After Fitted	Housing Bore (H7)	Shaft Dia (f7)	f1	f2	
	D	d							
IB20DU16	1.13/32	1 1/4	1	1.2528	1.4068	1.2488	0.7±0.4	0.5±0.3	
IB20DU18			1.1/8				0.7±0.4	0.5±0.3	
IB20DU20			1.1/4	1.2490	1.4058	1.2472	0.7±0.4	0.5±0.3	
IB20DU28			1.3/4				0.7±0.4	0.5±0.3	
IB22DU16	1.17*32	1 3/8	1	1.3778	1.5318	1.3738	0.7±0.4	0.5±0.3	
IB24DU16				1.3740	1.5308	1.3722			
IB24DU20		1 1/2	1	1.5028	1.6568	1.4988	0.7±0.4	0.5±0.3	
IB24DU24			1.1/4				0.7±0.4	0.5±0.3	
IB24DU32			1.1/2	1.4990	1.6558	1.4972	0.7±0.4	0.5±0.3	
IB26DU24	1.25/32	1 5/8	1 1/2	1.6278	1.7818	1.6288	0.7±0.4	0.5±0.3	
IB28DU16				1.6240	1.7808	1.6222			
IB28DU32		1 3/4	1	1.7535	1.9381	1.7487	1.8±0.6	0.5±0.3	
IB30DU16			2	1.7489	1.9371	1.7471	1.8±0.6	0.6±0.3	
IB30DU36	2.1/16	1 7/8	1	1.8787	2.0633	1.8737	1.8±0.6	0.6±0.3	
IB32DU16			2.1/4	1.8739	2.0621	1.8721	1.8±0.6	0.6±0.3	
IB32DU24			1	2.0037	2.1883	1.9987	1.8±0.6	0.6±0.3	
IB32DU32			1.1/2				1.8±0.6	0.6±0.3	
IB32DU40			2	1.9989	2.1871	1.9969	1.8±0.6	0.6±0.3	
IB36DU32	2.7/16	2 1/4	2	2.2573	2.4377	2.2507	1.8±0.6	0.6±0.3	
IB40DU48				2.2509	2.4365	2.2489	1.8±0.6	0.6±0.3	
IB44DU32		2.15/16	3	2.5077	2.6881	2.5011	1.8±0.6	0.6±0.3	
IB44DU56			2 3/4	2	2.7566	2.9370	2.7500	1.8±0.6	0.6±0.3
IB48DU32		3.3/16	3 1/2	2.7502	2.9358	2.7482	1.8±0.6	0.6±0.3	
IB48DU48			3	2	3.0068	3.1872	3.0000	1.8±0.6	0.6±0.3
IB56DU40		3.11/16	3 1/2	3	3.0002	3.1858	2.9982	1.8±0.6	0.6±0.3
IB56DU60			2 1/2	2.5068	3.6872	3.5000	1.8±0.6	0.6±0.3	
IB64DU32		4.3/16	4	3 3/4	3.5002	3.6858	3.4978	1.8±0.6	0.6±0.3
IB64DU48			2	2	4.0068	4.1872	4.0000	1.8±0.6	0.6±0.3
IB80DU48	5.3/16	5	3	3	4.0002	4.1858	3.9978	1.8±0.6	0.6±0.3
IB96DU48				5	5.0056	5.1860	4.9986	1.8±0.6	0.6±0.3
			3	4.9988	5.1844	4.9961			
				6.0070	6.1874	6.0000	1.8±0.6	0.6±0.3	
			6	6.0002	6.1858	5.9975			