

## General Maintenance

### INSTANT ADHESIVES



**407™**

General Purpose



Viscosity: 40 mPa.s



Fixture Speed: 10-30 seconds  
Full Cure: 24 hours



Strength: 21 N/mm²

Colour: Transparent, colourless to straw  
Temperature Resistance: 100°C



**416™**

High Viscosity



Viscosity: 1325 mPa.s



Fixture Speed: 20-50 seconds  
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Clear  
Temperature Resistance: 80°C



**424™**

Rubber Bonding



Viscosity: 110 mPa.s



Fixture Speed: 15-30 seconds  
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Transparent, colourless to straw  
Temperature Resistance: 80°C



## Toughened

### INSTANT ADHESIVES



**410™**

Black, Gap Filling



Viscosity: 3350 mPa.s



Fixture Speed: 60-120 seconds  
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Black  
Temperature Resistance: 80°C



**435™**

Clear, Surface Insensitive



Viscosity: 175 mPa.s



Fixture Speed: 30-45 seconds  
Full Cure: 24 hours



Strength: 19 N/mm²

Colour: Clear  
Temperature Resistance: 100°C



**438™**

Black version of 435



Viscosity: 175 mPa.s



Fixture Speed: 30-45 seconds  
Full Cure: 24 hours



Strength: 19 N/mm²

Colour: Black  
Temperature Resistance: 100°C



**480™**

Black, High Strength



Viscosity: 150 mPa.s



Fixture Speed: 60-120 seconds  
Full Cure: 24 hours



Strength: 26 N/mm²

Colour: Black  
Temperature Resistance: 82°C

## Low Odour / Low Bloom

### INSTANT ADHESIVES



**403™**

Gap Filling



Viscosity: 1325 mPa.s



Fixture Speed: 20-45 seconds  
Full Cure: 24 hours



Strength: 20.3 N/mm²

Colour: Transparent, Colourless to Pale Yellow  
Temperature Resistance: 100°C



**408™**

Wicking Grade



Viscosity: 7 mPa.s



Fixture Speed: 20-30 seconds  
Full Cure: 24 hours



Strength: 20.8 N/mm²

Colour: Transparent, Colourless to Straw  
Temperature Resistance: 100°C



**460™**

Low Viscosity



Viscosity: 40 mPa.s



Fixture Speed: 10-30 seconds  
Full Cure: 24 hours



Strength: 21 N/mm²

Colour: Transparent, Colourless to straw  
Temperature Resistance: 100°C

