FINERPOWER
TRANSMISSIONS

PRIMERS & ACTIVATORS

» ACTIVATES INACTIVE SURFACES AND SPEEDS CURE TIME
» SPEEDS CURE THROUGH LARGER GAPS AND DEEP THREADS

▶ **DO YOU NEED AN ACTIVATOR OR PRIMER?**

		Accelerate Cure or Promote Cure
WHAT TYPE OF PRODUCT ARE YOU USING?		Anaerobic Threadlocking, Thread Sealing, Gasketing,
WHICH PRODUCT ARE YOU USING?	Refer to LOCTITE Technical Data Sheet	

▶ HENKEL SOLUTIONS	LOCTITE® SF 7471 ^	LOCTITE® SF 7649
Description	Activator	Activator
Base Solvent	Acetone / Isoproponal	Acetone
Drying Time at 20ºC	30 to 70 secs	30 to 70 secs
On-Part Life	7 days	30 days
Package Size & IDH (Part No.)	133 ml aerosol - 1553340 (135337) 3.78 ltr can - 990061 (24062A)	100 ml pump - 991076 (22410A) 133 ml aerosol - 1646890 (209715) 3.78 ltr can - 990024 (24063A)

*# Grit blasted steel cured for 24 hours at 22ºC. *Applied @ 22ºC / 50% relative humidity.For further information refer to product Technical data Sheet.*

FEATURES & BENEFITS

✓ Activates inactive surfaces and speeds cure time

✓ Speeds cure through larger gaps and deep threads

Metals

Active Surfaces bronze, iron, (Activator optional)

Brass, copper, soft steel

Inactive Surface stainless steel, (Activator required)

Aluminium,

magnesium, zinc, black oxide, cadmium, titanium, nickel, others

PE, PP, Acetyl

Use to increase the cure speed of LOCTITE® brand anaerobic products, especially at low temperatures, in applications with passive metals or inert surfaces, or where large gaps are involved.

Use to increase the cure speed of LOCTITE® brand anaerobic products, especially at low temperatures, in applications with passive metals or inert surfaces, or where large gaps are involved.