## Detachable Chain Idler Sprockets



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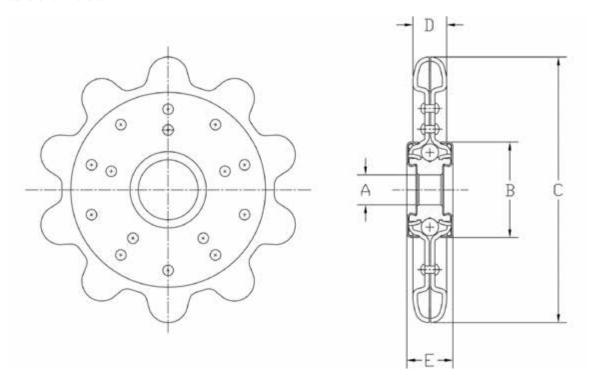
### Sprocket Idlers

These sprocket idlers are designed for agricultural detachable link chain. They are installed with standard 1/2" or 5/8" bolts, and (one or the other) include accurately contoured hardened teeth to resist wear and damage to the chain. Aetna idlers are compact, easy to install and built for a long maintenance-free service life.

#### **ADVANTAGES**

Case hardened teeth prolong chain and idler life. Accurately contoured teeth from heavy gauge steel Over-size, factory packed lubricant chamber assures maximum life and operating efficiency without troublesome relubrication Bearing races are hardened to resist wear, outers and inners are accurately formed for smooth running Aetna's self-contouring, free running, self-wiping seal provides positive contact under all conditions of misalignment Full ball complement for high durability

#### Detachable Chain Idlers



PART NO.	UNIT	CHAIN NO	PITCH	ROLLER DIA	TEETH	А	В	С	D	E	WEIGHT (LBS / kg)
40-1	Inch	- 62,62H	1.654	.670 /.686	7	.643/.649	1-13/32	4-29/64	3/4	29/32	1.43
AG2422	mm			17.018/17.242		16.332/16.484	35.718	113.109	19.05	23.018	.6486
AG2422-1AF	Inch		1.654	.670 / .686	_	.643/.649	1-13/32	4-29/64	3/4	29/32	1.43
	mm	62,62H		17.018/17.242	7	16.332/16.484	35.718	113.109	19.05	23.018	.6486

<sup>\*</sup>Includes Felt & Slinger Seals

# Double Pitch Chain Idler Sprockets



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### Sprocket Idlers

These sprocket idlers are designed for extended pitch chain. They are installed with standard 1/2" or 5/8" bolts, and (one or the other) include accurately contoured hardened teeth to resist wear and damage to the chain. Aetna idlers are compact and easy to install and built for a long maintenance-free service life. Typical applications include gathering chains on corn heads and other harvesting equipment.

#### **ADVANTAGES**

Case hardened teeth prolong chain and idler life. Accurately contoured teeth from heavy gauge steel

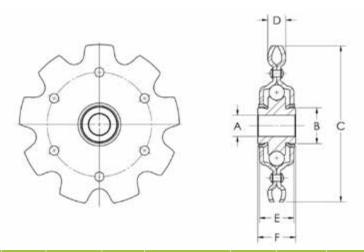
Over-size, factory packed lubricant chamber assures maximum life and operating efficiency without troublesome relubrication

Bearing races are hardened to resist wear, outers and inners are accurately formed for smooth running

Aetna's self-contouring, free running, self-wiping seal provides positive contact under all conditions of misalignment

Full ball complement for high durability

#### Double Pitch Chain Idlers



P.			CHAIN NO		ROLLER DIA								WEIGHT (LBS / kg)
		Inch		1-1/4	.400	_	.643 / .649	7/8	3-27/32	11/32	51/64	.927	.75
AG2416-B	mm	2050	31.75	10.16	9	16.332/16.484	22.225	97.631	8.731	20.240	23.545	.340	

## Heavy Duty Double Pitch Chain Idler Sprockets



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### Sprocket Idlers

These sprocket idlers are designed for extended pitch chain. These Aetna idlers are manufactured with heavier gauge steel for greater life and load carrying capacity. They are installed with standard 1/2" or 5/8" bolts, and (one or the other) include accurately contoured hardened teeth to resist wear and damage to the chain. Aetna idlers are compact and easy to install and built for a long maintenance-free service life. Typical applications include gathering chains on corn heads and other harvesting equipment.

#### <u>ADVANTAGES</u>

Case hardened teeth prolong chain and idler life. Accurately contoured teeth from heavy gauge steel

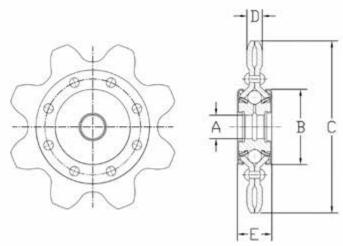
Over-size, factory packed lubricant chamber assures maximum life and operating efficiency without troublesome relubrication

Bearing races are hardened to resist wear, outers and inners are accurately formed for smooth running

Aetna's self-contouring, free running, self-wiping seal provides positive contact under all conditions of misalignment

Full ball complement for high durability

#### Heavy Duty Double Pitch Chain Idlers



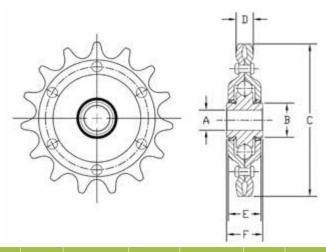
PART NO.	UNIT	CHAIN NO	PITCH	ROLLER DIA	TEETH	А	В	С	D	E	WEIGHT (LBS / kg)
	Inch	2060	1-1/2	15/32	8	.643/.649	7/8	4-7/32	7/16	.927	1.13
AG2427	mm		38.1	11.906		16.332/16.484	22.225	107.156	11.112	23.545	.512
	Inch		1-1/2	15/32	8	.516/.522	2-5/64	4-7/32	7/16	31/32	1.50
AG2427-AM	mm	2060	38.1	11.906		13.106/13.258	52.784	107.156	11.112	24.606	.680
	Inch		1-1/2	15/32	8	.643/.649	2-5/64	4-7/32	7/16	31/32	1.46
AG2427-AF	mm	2060	38.1	11.906		16.332/16.484	52.784	107.156	11.112	24.606	.662
162427 445	Inch	2060	1-1/2	15/32	8	.643/.649	2-5/64	4-7/32	7/16	31/32	1.46
AG2427-1AF	mm		38.1	11.906		16.332/16.484	52.784	107.156	11.112	24.606	.662
	Inch	Special	1-1/4	.460	11	.643/649	2-5/64	4-17/32	9/16	1-1/32	1.50
AG2438-1AF	mm		31.75	11.684		16.332/16.484	52.784	115.093	14.287	26.193	.680
	Inch	555	1.630	21/32		.643/.649	2-5/64	4-3/4	7/16	1-3/16	1.69
AG2565-2AF	mm		41.402	16.668	8	16.332/16.484	52.784	120.65	11.112	30.162	.776
	Inch		1.630	21/32	_	.643/.649	2-5/64	4-3/4	7/16	31/32	1.50
AG2565-3AF	mm	555	41.402	16.668	8	16.332/16.484	52.784	120.65	11.112	24.606	.680
	Inch		1.630	21/32		.643/.649	2-5/64	4-3/4	11/16	1-3/16	1.69
AG2566-2AF	mm	550	41.402	16.668	8	16.332/16.484	52.784	120.65	11.112	30.162	.776
	Inch		1.630	21/32		.630/.636	2-5/64	4-3/4	11/16	1-1/32	1.50
AG2566-4AF	mm	550	41.402	16.668	8	16.002/16.154	52.784	120.65	11.112	24.606	.680

# Single Pitch Chain Idler Sprockets



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## Single Pitch Chain Idlers



PART NO.	UNIT	CHAIN NO	PITCH	ROLLER DIA	TEETH	А	В	С	D	Е	F	WEIGHT (LBS / kg)
150040.5	Inch	1011	1/2	.312 / .306		.643 /.649	1	3-1/16	15/64	45/64	.750	.42
AG2318-S	mm	40 or 41		7.924/7.772	18	16.322/16.484	25.4	77.787	5.953	17.859	19.05	.190
	Inch	40 or 41		.312, .306		.516/.522	1	3-1/16	15/64	45/64	.750	.45
AG2318-A	mm		1/2	7.924/7.772	18	13.106/13.258	25.4	77.787	5.953	17.859	19.05	.204
	Inch			.400		.643/.649	7/8	3-5/8	11/32	51/64	.927	.74
AG2416	mm	50	5/8	10.16	17	16.322/16.484	22.225	92.075	8.731	20.240	23.5458	.335
	Inch			.400		.643/.649	7/8	3-5/8	11/32	51/64	.927	.74
AG2416-9**	mm	50	5/8	10.16	17	16.322/16.484	22.225	92.075	8.731	20.240	23.5458	.335
	Inch			.400		.516/.522	7/8	3-5/8	11/32	51/64	.927	.77
AG2416-A	mm	50	5/8	10.16	17	13.106/13.258	22,225	92.075	8.731	20.240	23.5458	.349
	Inch	50		.400	17	.516/.522	7/8	3-5/8	11/32	51/64	1.125	.77
AG2416-A6**	mm		5/8	10.16		13.106/13.258	22.225	92.075	8.731	20.240	28.575	.349
	Inch	50	5/8	.400	17	.516/.522	7/8	3-5/8	11/32	51/64	.927	.77
AG2416-AP	mm			10.16		13.106/13.258	22.225	92.075	8.731	20.240	23.5458	.349
0.627.26*	Inch	50	5/8	.400	17	.643/.649	7/8	3-5/8	11/32	27/32	.927	.98
AG2436*	mm			10.16		16.322/16.484	22.225	92.075	8.731	21.431	23.5458	.444
AC2/2C A*	Inch	50	5/8	.400	17	.516/.522	7/8	3-5/8	11/32	27/32	.927	1.01
AG2436-A*	mm	50		10.16		13.106/13.258	22.225	92.075	8.731	21.431	23.5458	.458
052/17	Inch	60	2//	15/32	15	.643/.649	7/8	3-29/32	7/16	53/64	.927	.80
AG2417	mm	60	3/4	11.906		16.322/16.484	22.225	99.218	11.112	21.034	23.5458	.362
AG2417-A	Inch	60	3/4	15/32	15	.516/.522	7/8	3-5/8	11/32	53/64	.927	.83
AG2417-A	mm	60	3/4	11.906	15	13.106/13.258	22.225	92.075	8.731	21.034	23.5458	.376
AG2437*	Inch	60	3/4	15/32	15	.643/.649	7/8	3-5/8	11/32	27/32	.927	1.08
AG2437	mm	00	3/4	11.906		16.322/16.484	22.225	92.075	8.731	21.431	23.5458	.489
AG2437-9**	Inch	60	3/4	15/32	15	.643/.649	7/8	3-5/8	11/32	27/32	.927	1.08
AG2437-3	mm	00		11.906	15	16.322/16.484	22.225	92.075	8.731	21.431	23.5458	.489
AG2437-A*	Inch	60	3/4	15/32	15	.516/.522	7/8	3-5/8	11/32	27/32	.927	1.11
,102437 77	mm		3/4	11.906	19	13.106/13.258	22.225	92.075	8.731	21.431	23.5458	.503
AG2437-A9**	Inch	60	3/4	15/32	15	.516/522	7/8	3-5/8	11/32	27/32	.927	1.11
	mm		3, 4	11.906		13.106/13.258	22.225	92.075	8.731	21.431	23.5458	.503

<sup>\*</sup>Extra Heavy Gauge Steel

<sup>\*\*</sup>Zinc Plated Yellow Hexavalent Chromium Finish