

Imperial Taper Lock Bushes

| Bore | Keyway (W x D) | App. Kg |
|-------|----------------|---------|
| | 1008 | |
| 3/8 | 1/8 x 1/8 | 0.15 |
| 1/2 | 1/8 x 1/8 | 0.14 |
| 5/8 | 3/16 x 3/16 | 0.12 |
| 3/4 | 3/16 x 3/16 | 0.1 |
| 7/8 | 1/4 x 1/4 | 0.09 |
| 1 | 1/4 x 1/4 | 0.08 |
| | 1108 | |
| 3/8 | 1/8 x 1/8 | 0.16 |
| 1/2 | 1/8 x 1/8 | 0.16 |
| 5/8 | 3/16 x 3/16 | 0.14 |
| 3/4 | 3/16 x 3/16 | 0.13 |
| 7/8 | 1/4 x 1/4 | 0.12 |
| 15/16 | 1/4 x 1/4 | 0.12 |
| 1 | 1/4 x 1/4 | 0.1 |
| 1 1/8 | 5/16 x 5/16 | 0.09 |
| | 1210 | |
| 1/2 | 1/8 x 1/8 | 0.28 |
| 5/8 | 3/16 x 3/16 | 0.27 |
| 3/4 | 3/16 x 3/16 | 0.25 |
| 7/8 | 1/4 x 1/4 | 0.23 |
| 1 | 1/4 x 1/4 | 0.21 |
| 1 1/8 | 5/16 x 5/16 | 0.19 |
| 1 1/4 | 5/16 x 5/16 | 0.18 |
| | 1215 | |
| 5/8 | 3/16 x 3/16 | 0.38 |
| 3/4 | 3/16 x 3/16 | 0.35 |
| 7/8 | 1/4 x 1/4 | 0.33 |
| 1 | 1/4 x 1/4 | 0.29 |
| 1 1/8 | 5/16 x 5/16 | 0.26 |

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 1 1/4 | 5/16 x 5/16 | 0.22 |
| | 1610 | |
| 1/2 | 1/8 x 1/8 | 0.44 |
| 5/8 | 3/16 x 3/16 | 0.41 |
| 3/4 | 3/16 x 3/16 | 0.4 |
| 7/8 | 1/4 x 1/4 | 0.38 |
| 1 | 1/4 x 1/4 | 0.35 |
| 1 1/8 | 5/16 x 5/16 | 0.31 |
| 1 3/16 | 5/16 x 5/16 | 0.3 |
| 1 1/4 | 5/16 x 5/16 | 0.29 |
| 1 3/8 | 3/8 x 3/8 | 0.24 |
| 1 7/16 | 3/8 x 3/8 | 0.24 |
| 1 1/2 | 3/8 x 3/8 | 0.24 |
| 1 5/8 | 7/16 x 7/16 | 0.2 |
| 1 11/16 | 7/16 x 7/16 | 0.2 |
| | 1615 | |
| 1/2 | 1/8 x 1/8 | 0.6 |
| 5/8 | 3/16 x 3/16 | 0.58 |
| 3/4 | 3/16 x 3/16 | 0.56 |
| 7/8 | 1/4 x 1/4 | 0.52 |
| 1 | 1/4 x 1/4 | 0.49 |
| 1 1/8 | 5/16 x 5/16 | 0.47 |
| 1 1/4 | 5/16 x 5/16 | 0.44 |
| 1 3/8 | 3/8 x 3/8 | 0.38 |
| 1 7/16 | 3/8 x 3/8 | 0.35 |
| 1 1/2 | 3/8 x 3/8 | 0.33 |
| 1 5/8 | 7/16 x 7/16 | 0.3 |
| | 2012 | |
| 1/2 | 1/2 x 1/2 | 0.71 |

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 5/8 | 3/16 x 3/16 | 0.78 |
| 3/4 | 3/16 x 3/16 | 0.76 |
| 7/8 | 1/4 x 1/4 | 0.74 |
| 1 | 1/4 x 1/4 | 0.7 |
| 1 1/8 | 5/16 x 5/16 | 0.67 |
| 1 3/16 | 5/16 x 5/16 | 0.67 |
| 1 1/4 | 5/16 x 5/16 | 0.67 |
| 1 3/8 | 3/8 x 3/8 | 0.63 |
| 1 7/16 | 3/8 x 3/8 | 0.62 |
| 1 1/2 | 3/8 x 3/8 | 0.61 |
| 1 5/8 | 7/16 x 7/16 | 0.54 |
| 1 11/16 | 7/16 x 7/16 | 0.5 |
| 1 3/4 | 7/16 x 7/16 | 0.47 |
| 1 7/8 | 1/2 x 1/2 | 0.42 |
| 1 15/16 | 1/2 x 1/2 | 0.4 |
| 2 | 1/2 x 1/2 | 0.37 |
| | 2017 | |
| 1 | 1/4 x 1/4 | 0.9 |
| 1 1/8 | 5/16 x 5/16 | 0.9 |
| 1 1/4 | 5/16 x 5/16 | 0.8 |
| 1 3/8 | 3/8 x 3/8 | 0.7 |
| 1 1/2 | 3/8 x 3/8 | 0.6 |
| 1 3/4 | 7/16 x 7/16 | 0.5 |
| 2 | 1/2 x 1/2 | 0.3 |
| | 2517 | |
| 3/4 | 3/16 x 3/16 | 1.66 |
| 7/8 | 1/4 x 1/4 | 1.58 |
| 15/16 | 1/4 x 1/4 | 1.57 |
| 1 | 1/4 x 1/4 | 1.56 |

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 1 1/8 | 5/16 x 5/16 | 1.5 |
| 1 3/16 | 5/16 x 5/16 | 1.48 |
| 1 1/4 | 5/16 x 5/16 | 1.46 |
| 1 5/16 | 3/8 x 3/8 | 1.44 |
| 1 3/8 | 3/8 x 3/8 | 1.42 |
| 1 7/16 | 3/8 x 3/8 | 1.39 |
| 1 1/2 | 3/8 x 3/8 | 1.35 |
| 1 5/8 | 7/16 x 7/16 | 1.27 |
| 1 11/16 | 7/16 x 7/16 | 1.24 |
| 1 3/4 | 7/16 x 7/16 | 1.2 |
| 1 7/8 | 1/2 x 1/2 | 1.14 |
| 1 15/16 | 1/2 x 1/2 | 1.12 |
| 2 | 1/2 x 1/2 | 1.1 |
| 2 1/8 | 5/8 x 5/8 | 1.05 |
| 2 3/16 | 5/8 x 5/8 | 1 |
| 2 1/4 | 5/8 x 5/8 | 0.95 |
| 2 3/8 | 5/8 x 5/8 | 0.82 |
| 2 7/16 | 5/8 x 5/8 | 0.7 |
| 2 1/2 | 5/8 x 5/8 | 0.63 |
| | 2525 | |
| 1 | 1/4 x 1/4 | 2.15 |
| 1 1/8 | 5/16 x 5/16 | 2.09 |
| 1 1/4 | 5/16 x 5/16 | 2.01 |
| 1 3/8 | 3/8 x 3/8 | 1.94 |
| 1 1/2 | 3/8 x 3/8 | 1.86 |
| 1 5/8 | 7/16 x 7/16 | 1.74 |
| 1 3/4 | 7/16 x 7/16 | 1.65 |
| 1 7/8 | 1/2 x 1/2 | 1.55 |

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 2 | 1/2 x 1/2 | 1.48 |
| 2 1/8 | 5/8 x 5/8 | 1.29 |
| 2 1/4 | 5/8 x 5/8 | 1.23 |
| 2 3/8 | 5/8 x 5/8 | 1.17 |
| 2 1/2 | 5/8 x 5/8 | 1.1 |
| | 3020 | |
| 1 | 1/4 x 1/4 | 3 |
| 1 1/8 | 5/16 x 5/16 | 2.85 |
| 1 1/4 | 5/16 x 5/16 | 2.84 |
| 1 3/8 | 3/8 x 3/8 | 2.77 |
| 1 7/16 | 3/8 x 3/8 | 2.74 |
| 1 1/2 | 3/8 x 3/8 | 2.71 |
| 1 5/8 | 7/16 x 7/16 | 2.6 |
| 1 11/16 | 7/16 x 7/16 | 2.58 |
| 1 3/4 | 7/16 x 7/16 | 2.56 |
| 1 7/8 | 1/2 x 1/2 | 2.47 |
| 1 15/16 | 1/2 x 1/2 | 2.47 |
| 2 | 1/2 x 1/2 | 2.34 |
| 2 1/8 | 5/8 x 5/8 | 2.2 |
| 2 3/16 | 5/8 x 5/8 | 2.1 |
| 2 1/4 | 5/8 x 5/8 | 2.15 |
| 2 3/8 | 3/4 x 3/4 | 2.09 |
| 2 7/16 | 5/8 x 5/8 | 2.07 |
| 2 1/2 | 5/8 x 5/8 | 2 |
| 2 5/8 | 5/8 x 5/8 | 1.94 |
| 2 11/16 | 5/8 x 5/8 | 1.93 |
| 2 3/4 | 3/4 x 3/4 | 1.7 |
| 2 7/8 | 3/4 x 3/4 | 1.5 |
| 2 15/16 | 3/4 x 3/4 | 1.48 |

Imperial Taper Lock Bushes

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 3 | 3/4 x 3/4 | 1.45 |
| 3030 | | |
| 1 1/4 | 5/16 x 5/16 | 4.04 |
| 1 3/8 | 3/8 x 3/8 | 3.97 |
| 1 1/2 | 3/8 x 3/8 | 3.89 |
| 1 5/8 | 7/16 x 7/16 | 3.65 |
| 1 3/4 | 7/16 x 7/16 | 3.5 |
| 1 7/8 | 1/2 x 1/2 | 3.42 |
| 2 | 1/2 x 1/2 | 3.4 |
| 2 1/8 | 5/8 x 5/8 | 3.2 |
| 2 3/16 | 5/8 x 5/8 | 3.1 |
| 2 1/4 | 5/8 x 5/8 | 3 |
| 2 3/8 | 5/8 x 5/8 | 2.67 |
| 2 7/16 | 5/8 x 5/8 | 2.52 |
| 2 1/2 | 5/8 x 5/8 | 2.45 |
| 2 5/8 | 3/4 x 3/4 | 2.38 |
| 2 3/4 | 3/4 x 3/4 | 2.3 |
| 2 7/8 | 3/4 x 3/4 | 2.2 |
| 2 15/16 | 3/4 x 3/4 | 2.15 |
| 3 | 3/4 x 3/4 | 2.1 |
| 3525 | | |
| 1 1/4 | 5/16 x 5/16 | 5 |
| 1 3/8 | 3/8 x 3/8 | 4.9 |
| 1 1/2 | 3/8 x 3/8 | 4.8 |
| 1 5/8 | 7/16 x 7/16 | 4.8 |
| 1 3/4 | 7/16 x 7/16 | 4.7 |
| 1 7/8 | 1/2 x 1/2 | 4.6 |
| 2 | 1/2 x 1/2 | 4.5 |
| 2 1/8 | 5/8 x 5/8 | 4.4 |
| 2 1/4 | 5/8 x 5/8 | 4.3 |
| 2 3/8 | 5/8 x 5/8 | 4.2 |

| Bore | Keyway (W x D) | App. Kg |
|---------|----------------|---------|
| 2 7/16 | 5/8 x 5/8 | 4 |
| 2 1/2 | 5/8 x 5/8 | 3.9 |
| 2 5/8 | 3/4 x 3/4 | 3.8 |
| 2 3/4 | 3/4 x 3/4 | 3.7 |
| 2 7/8 | 3/4 x 3/4 | 3.6 |
| 3 | 3/4 x 3/4 | 6.5 |
| 3 1/8 | 7/8 x 7/8 | 6.4 |
| 3 1/4 | 7/8 x 7/8 | 3.3 |
| 3 3/8 | 7/8 x 7/8 | 3.2 |
| 3 1/2 | 7/8 x 7/8 | 3 |
| 3535 | | |
| 1 1/4 | 5/16 x 5/16 | 6.8 |
| 1 5/16 | 3/8 x 3/8 | 6.7 |
| 1 3/8 | 3/8 x 3/8 | 6.6 |
| 1 1/2 | 3/8 x 3/8 | 6.55 |
| 1 5/8 | 7/16 x 7/16 | 6.5 |
| 1 11/16 | 7/16 x 7/16 | 6.25 |
| 1 3/4 | 7/16 x 7/16 | 6.31 |
| 1 7/8 | 1/2 x 1/2 | 6.1 |
| 2 | 1/2 x 1/2 | 6 |
| 2 1/8 | 5/8 x 5/8 | 5.55 |
| 2 3/16 | 5/8 x 5/8 | 5.55 |
| 2 1/4 | 5/8 x 5/8 | 5.55 |
| 2 3/8 | 5/8 x 5/8 | 5.45 |
| 2 7/16 | 5/8 x 5/8 | 5.35 |
| 2 1/2 | 5/8 x 5/8 | 5.35 |
| 2 5/8 | 3/4 x 3/4 | 5.15 |
| 2 11/16 | 3/4 x 3/4 | 5 |
| 2 3/4 | 3/4 x 3/4 | 4.8 |
| 2 7/8 | 3/4 x 3/4 | 4.55 |
| 2 15/16 | 3/4 x 3/4 | 4.5 |
| 3 | 3/4 x 3/4 | 4.45 |
| 3 1/8 | 7/8 x 7/8 | 4.25 |
| 3 1/4 | 7/8 x 7/8 | 4.06 |
| 3 3/8 | 7/8 x 7/8 | 3.63 |
| 3 1/2 | 7/8 x 7/8 | 3.4 |
| 4030 | | |
| 1 3/4 | 7/16 x 7/16 | 7.4 |
| 1 7/8 | 1/2 x 1/2 | 7.3 |
| 2 | 1/2 x 1/2 | 7.1 |
| 2 1/8 | 5/8 x 5/8 | 7 |
| 2 1/4 | 5/8 x 5/8 | 6.9 |
| 2 3/8 | 5/8 x 5/8 | 6.7 |
| 2 1/2 | 5/8 x 5/8 | 6.6 |
| 2 5/8 | 3/4 x 3/4 | 6.4 |

| Bore | Keyway (W x D) | App. Kg |
|--------|----------------|---------|
| 2 3/4 | 3/4 x 3/4 | 6.3 |
| 2 7/8 | 3/4 x 3/4 | 6.1 |
| 3 | 3/4 x 3/4 | 5.9 |
| 3 1/8 | 7/8 x 7/8 | 5.7 |
| 3 1/4 | 7/8 x 7/8 | 5.5 |
| 3 3/8 | 7/8 x 7/8 | 5.3 |
| 3 1/2 | 7/8 x 7/8 | 5.1 |
| 3 3/4 | 1 x 1 | 4.6 |
| 4 | 1 x 1 | 4 |
| 4040 | | |
| 1 3/4 | 7/16 x 7/16 | 9.77 |
| 1 7/8 | 1/2 x 1/2 | 9.64 |
| 2 | 1/2 x 1/2 | 9.5 |
| 2 1/8 | 5/8 x 5/8 | 9.35 |
| 2 3/16 | 5/8 x 5/8 | 9.26 |
| 2 1/4 | 5/8 x 5/8 | 9.25 |
| 2 3/8 | 5/8 x 5/8 | 8.9 |
| 2 1/2 | 3/4 x 3/4 | 8.3 |
| 2 5/8 | 3/4 x 3/4 | 8.2 |
| 2 3/4 | 3/4 x 3/4 | 8.1 |
| 2 7/8 | 5/8 x 5/8 | 8.95 |
| 3 | 3/4 x 3/4 | 7.7 |
| 3 1/8 | 7/8 x 7/8 | 7.4 |
| 3 1/4 | 7/8 x 7/8 | 7.3 |
| 3 3/8 | 7/8 x 7/8 | 6.9 |
| 3 1/2 | 7/8 x 7/8 | 6.4 |
| 3 3/4 | 1 x 1 | 5.95 |
| 4 | 1 x 1 | 5.5 |
| 4545 | | |
| 2 1/4 | 5/8 x 5/8 | 13.2 |
| 2 1/2 | 5/8 x 5/8 | 12.9 |
| 2 5/8 | 3/4 x 3/4 | 12.4 |
| 2 3/4 | 3/4 x 3/4 | 12 |
| 2 7/8 | 3/4 x 3/4 | 11.5 |
| 3 | 3/4 x 3/4 | 10.9 |
| 3 1/8 | 7/8 x 7/8 | 10.7 |
| 3 1/4 | 7/8 x 7/8 | 10.6 |
| 3 3/8 | 7/8 x 7/8 | 10.5 |
| 3 1/2 | 7/8 x 7/8 | 10 |
| 3 3/4 | 1 x 1 | 9.5 |
| 4 | 1 x 1 | 8.9 |
| 4 1/8 | 1 1/4 x 1 1/4 | 8.2 |
| 4 1/4 | 1 1/4 x 1 1/4 | 7.9 |
| 4 1/2 | 1 1/4 x 1 1/4 | 7.4 |

| Bore | Keyway (W x D) | App. Kg |
|-------|----------------|---------|
| 5050 | | |
| 2 1/2 | 5/8 x 5/8 | 17.6 |
| 2 3/4 | 3/4 x 3/4 | 17 |
| 3 | 3/4 x 3/4 | 16.8 |
| 3 1/4 | 7/8 x 7/8 | 15.5 |
| 3 1/2 | 7/8 x 7/8 | 15.3 |
| 4 | 1 x 1 | 12.9 |
| 4 1/4 | 1 1/4 x 1 1/4 | 12.2 |
| 4 1/2 | 1 1/4 x 1 1/4 | 10.6 |
| 5 | 1 1/4 x 1 1/4 | 8.9 |